



# Recent Advances of Industrial Big Data Analytics for Smart Product Service and Social Innovation

CENTER FOR INTELLI Jay LeeNTENANCE SYSTEMS

Founding Director

NSF Industry/University Cooperative Research Center on
Intelligent Maintenance Systems (IMS)

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#### **Outline**



- ► Changing Role of Data and Value Creation
- ► Industrial Big Data Analytics, CPS, and Social Innovation
- **►** Examples

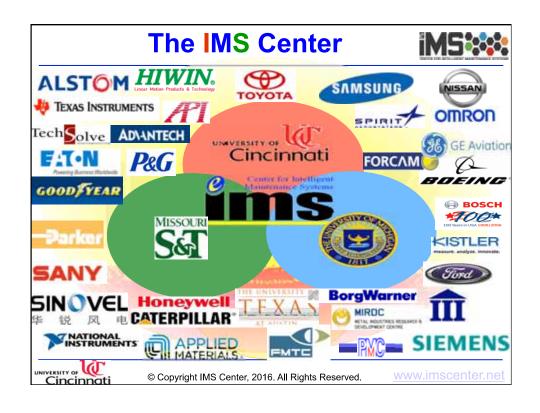
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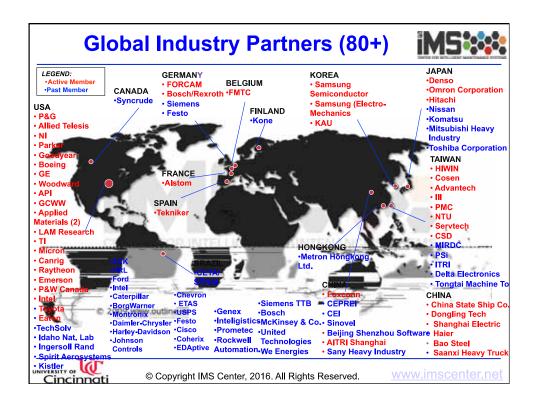
**▶** Conclusions

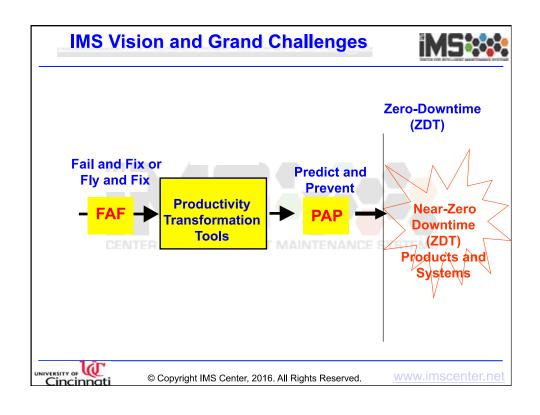


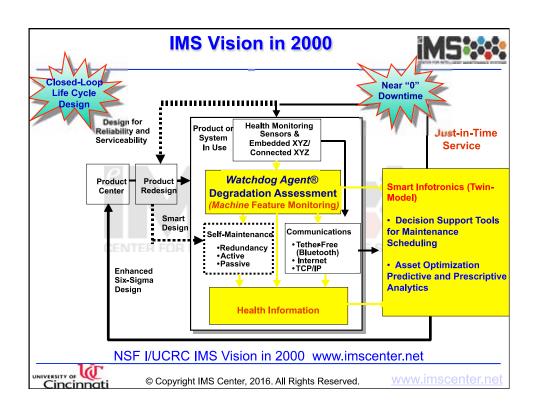
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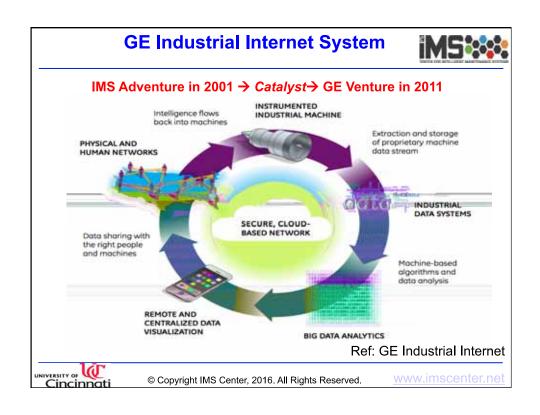
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### **Outline**



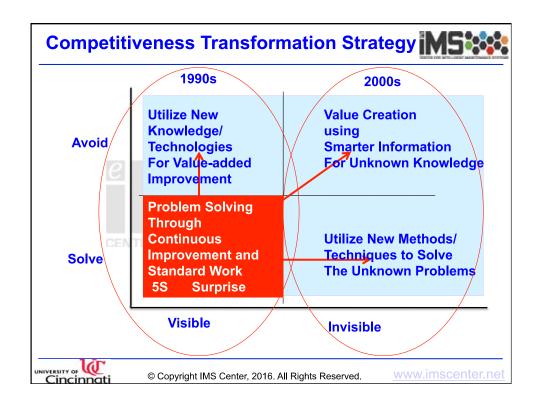
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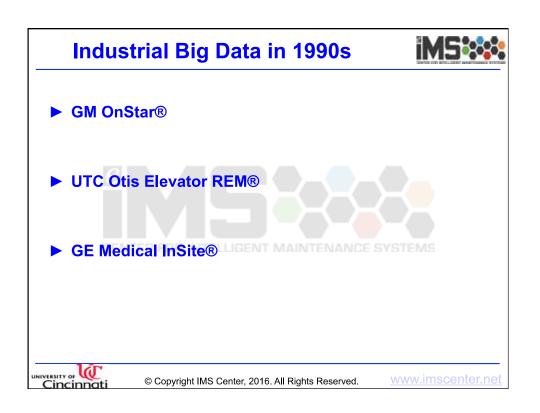
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**▶** Conclusions

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# **Industrial Big Data in 2000s**



- ► John Deere Agir Service® 2002
- ► Komatsu Komtrax® 2002-2005
- ► GE Aviation OnWing Support® 2005
- ► Alstom Train Tracer® 2006
- ► Goodyear FuelMax® 2008



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#### **Product/Manufacturing Evolution** - Product/Services Manufacturing Cyber-Physical Systems & Industry 4. 0 in Manufacturing **Smart Sensors &** (Self-Configure & Resilient **Prognostics and Health Mgt** Maching!) Pred ve Healthcare **GE Power By the Hour Avoid** On-Wing Supp and Analytics, Komatsu Komtray adicine) **Predictive Big Data Analytics** muracturing a Machine) Improved Productions **Lean Manufacturing** Solve **GE** Aviation John Deere Agri Service **Improved Product Design Goodyear Smart Tire Visible** Invisible © Copyright IMS Center, 2016. All Rights Reserved. Cincinnati

### **Outline**



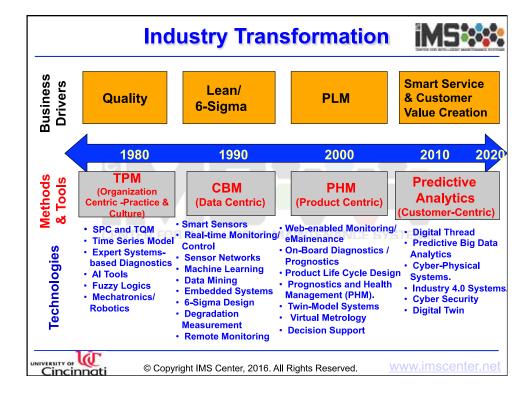
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Conclusions



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#### **Value of Predictive Analytics**



► Apply Data Analytics to large amounts of data of a variety of types to uncover hidden patterns, unknown correlations and other useful information from industrial and manufacturing systems and integrate with business automation software for improved productivity and innovation.

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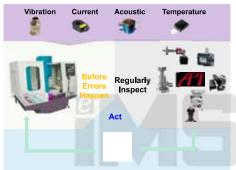


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## Watchdog Agent® → Self-Aware Machine









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Hea

Risk Radar Chart Degradation (Confidence Value)





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# 6Cs in Big Data System



- 1. Connection -- RFID, Wireless, Sensor Networks
- 2. Cloud Computing and Data on Demand
- 3. Cyber— Model and Memory
- 4. Content/Context Relationship and Reference
- 5. Community -- Relationship and Sharing
- 6. Customization Service and Value

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# **Challenges of Industrial Big Data**



- 1. Broken
- 2. Bad
- 3. Background

Jay Lee. Industrial Big Data Book (2015)

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#### **What are Cyber-Physical Systems?**

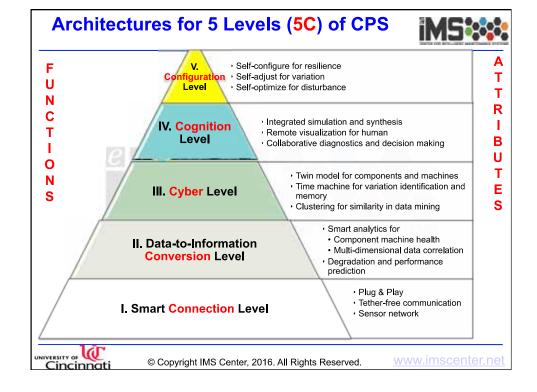


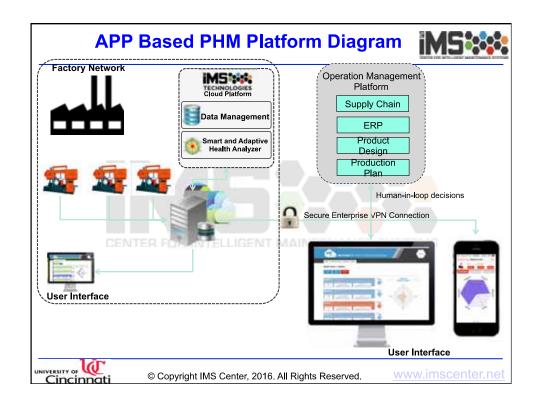
- **▶** Physical
  - natural and human-made systems governed by the laws of physics and operating in continuous time
- ▶ Cyber
  - computation, communication, and control that are discrete, logical, and switched
- ► Cyber-Physical Systems
- systems in which the cyber and physical components are tightly integrated at all scales and levels

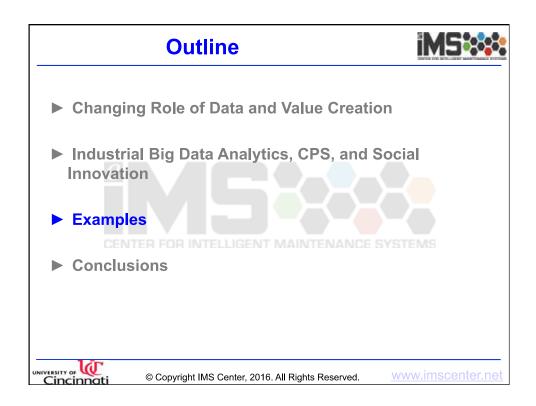
Ref: NSF CPS Program, 2007

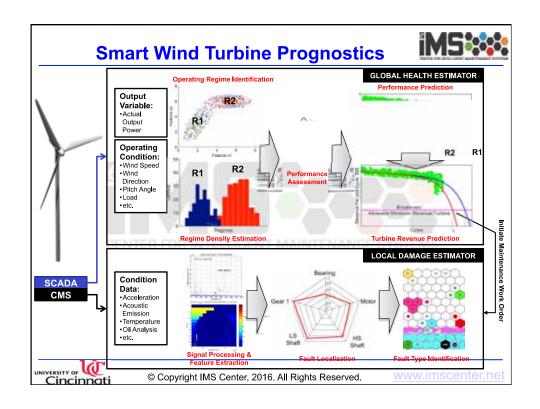


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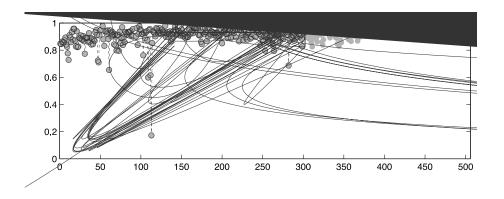


### Fleet Cluster-based Health Analytics



Data was prepared similarly with unit-specific modeling method.

Daily wind speed measurements were used for regime similarity evaluation, power curve data was used for health metric evaluation.



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# Rethink the "Fleet Systems"

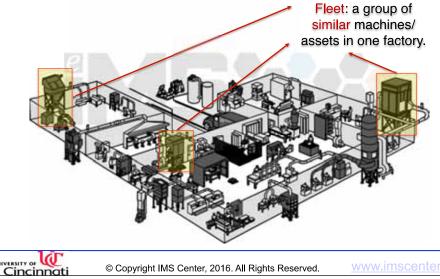


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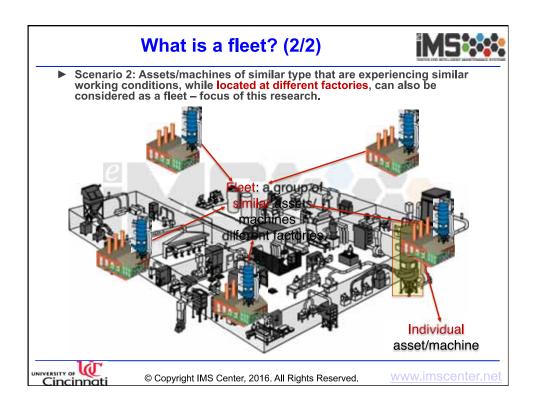
# What is a fleet? (1/2)

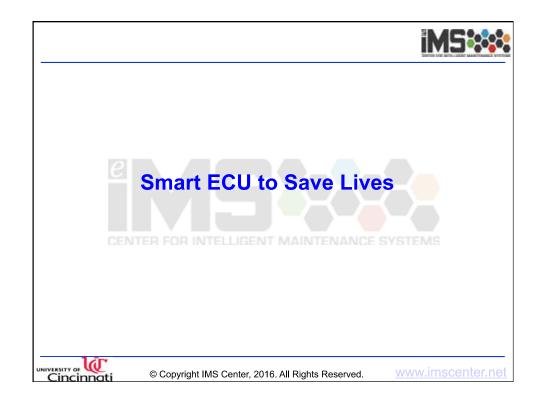


► Scenario 1: For manufacturing, in one factory, there are equipment/ assets of the same type. These similar assets are referred to as a fleet.



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# Smart Wearable Systems for Sports and Peer-to-Peer Personal Healthcare

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# **Application Example**



- New Sensor technology allows long-term studies with <u>consistent electrode</u> <u>placement</u>, unlocking previously unattainable connections between muscle activity and any number of factors (mood, weather, time of day, sleep, etc)
- Develop conformable forcemeasurement device to make set-up completely wearable, allowing for in-thefield analysis of fatigue.
- Apply methods and technology to other muscles of interest within the body (such as leg-foot interactions)







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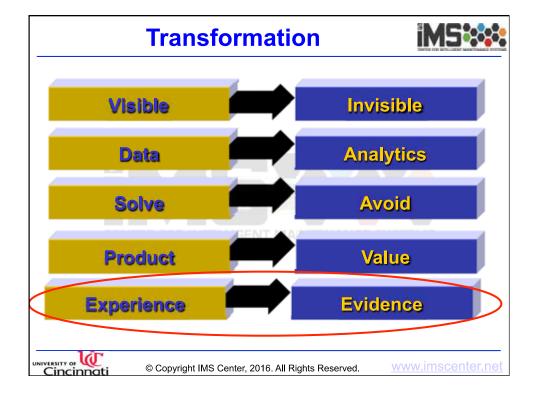
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# **IMS Major Impacts**



- IMS is the "Catalyst" of GE Industrial Internet and Fanuc ZDT Technologies.
- 2. Ranked the highest Economic Impacts (1:270) by NSF Economic Impact Study Report in 2012.
- 3. Won PHM (Prognostics and Health Mgt) Data Challenges Competition for 2008 (1<sup>st</sup> and 3<sup>rd</sup>) ,2009 (1<sup>st</sup>, 2<sup>nd</sup>, 3<sup>rd</sup>), 2010 (3<sup>rd</sup>), 2011 (1<sup>st</sup> and 3<sup>rd</sup>), 2012 (3<sup>rd</sup>), 2013 (3<sup>rd</sup>, 4<sup>th</sup>, 5<sup>th</sup>). 2014 (1 st). 2015 (4<sup>th</sup>)
- 4. NSF ICorps Award (2012) for New Company Spin Off Predictronics.
- 5. 5 Spin-off Companies (U.S., Japan, Taiwan, China)
- 6. NI for IMS License Trials in 2011 & NI LabView Watchdog Agent® Toolkit Official Global Licensing in 2015.



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Google <u>Jay Lee</u>, <u>Prognostics</u>, <u>E-Manufacturing</u>, <u>E-Maintenance</u>, <u>Dominant Innovation</u>, <u>Cyber Physical Systems</u>



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